

ABSTRACT

A pipe bending machine (1) includes a bending tool (3), a pipe feed unit (9) and a mandrel retractor (19). A pipe holder (8) of the pipe feed unit (9) and a mandrel bar support (24) of the mandrel retractor (19) are guided in the longitudinal pipe direction (12) by a common linear guide system (16) on the machine base. Alternatively or in addition thereto the pipe holder (8) and the mandrel bar support (24) can be moved in the longitudinal pipe direction (12) by a common drive system (15) on the machine base.